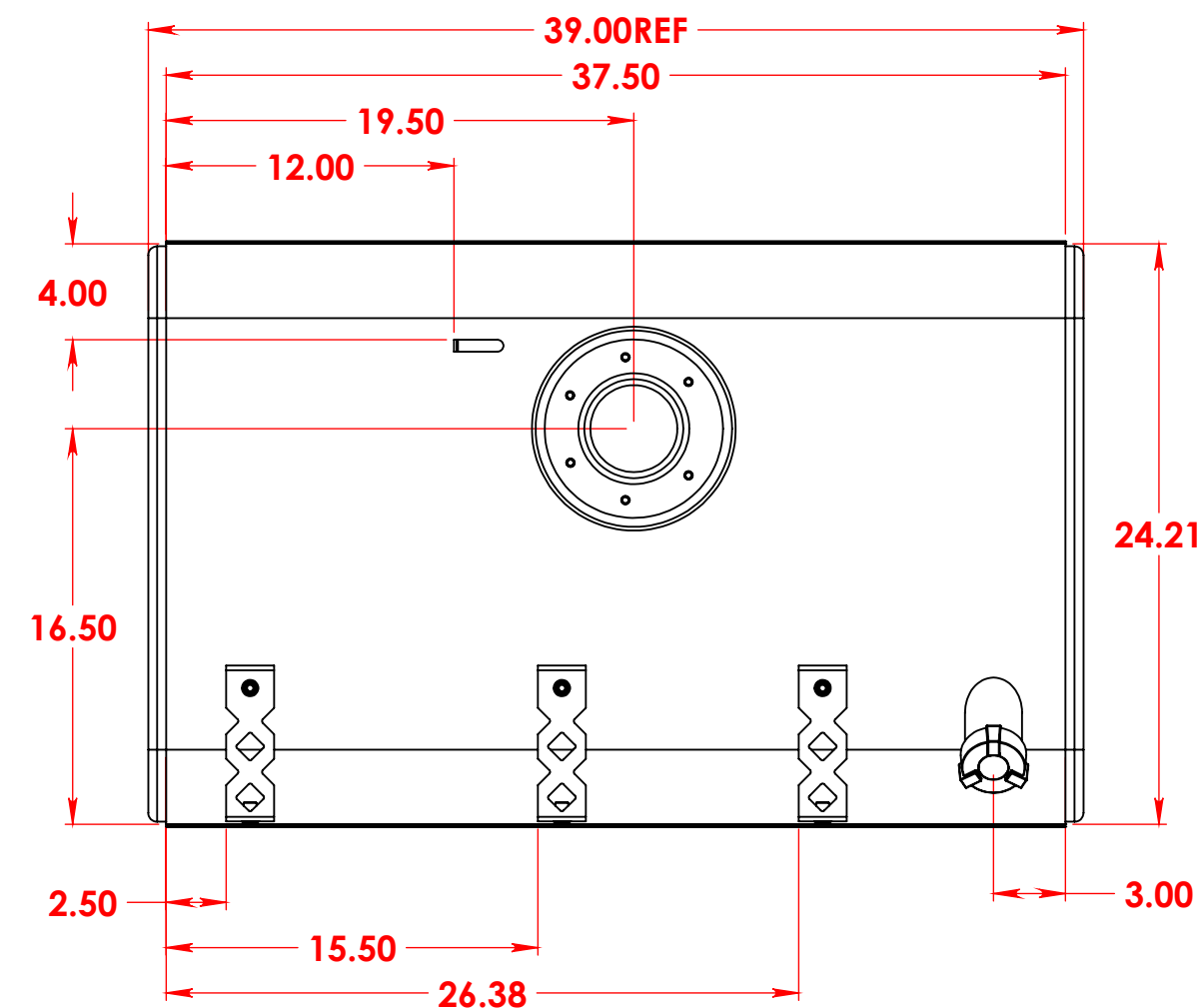
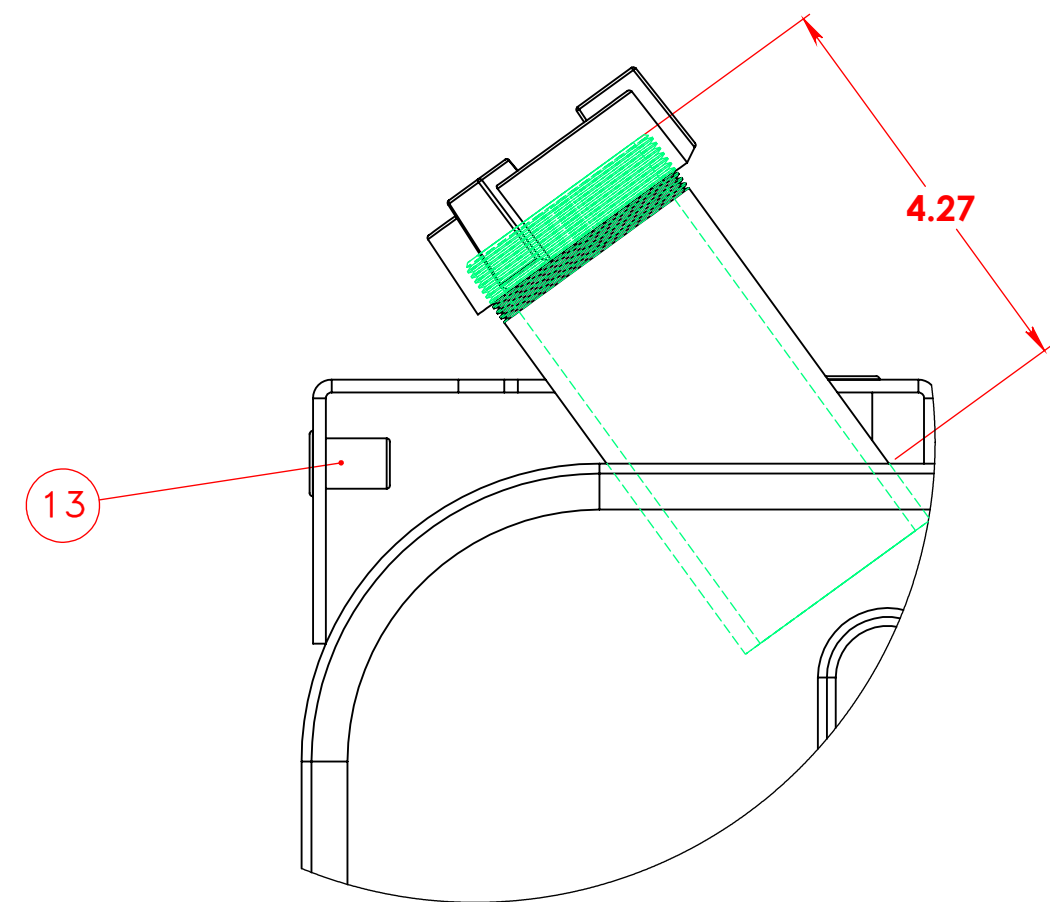
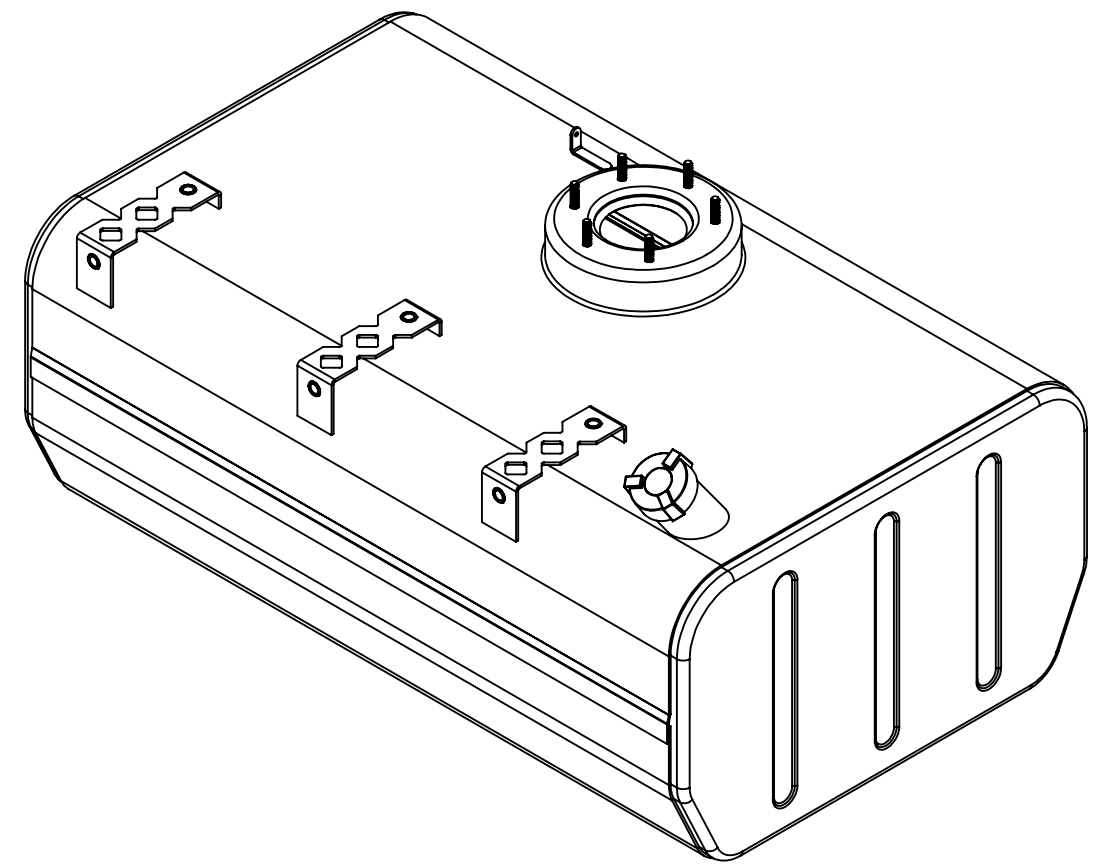
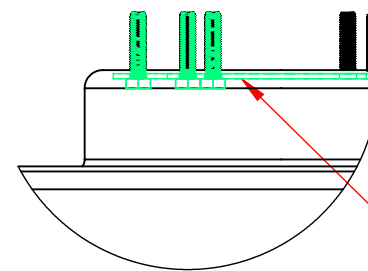
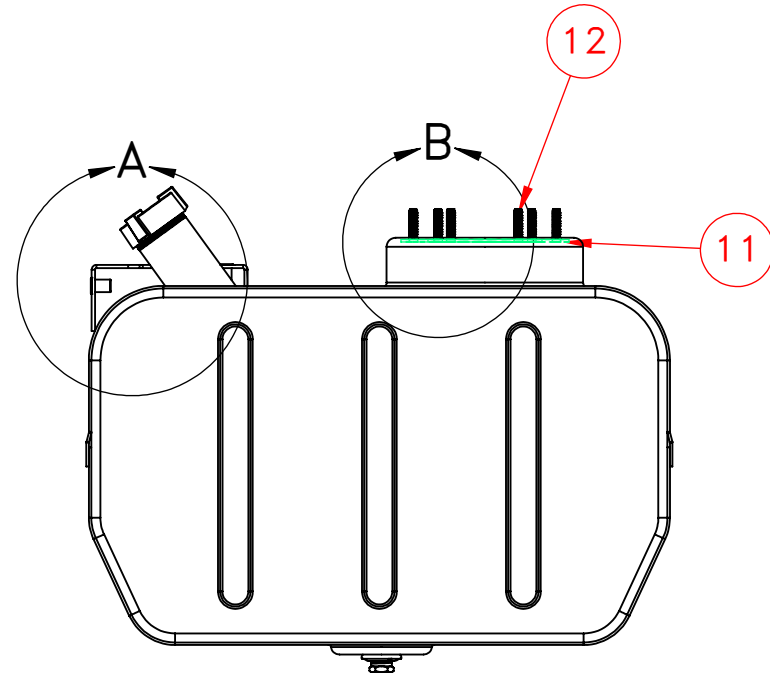
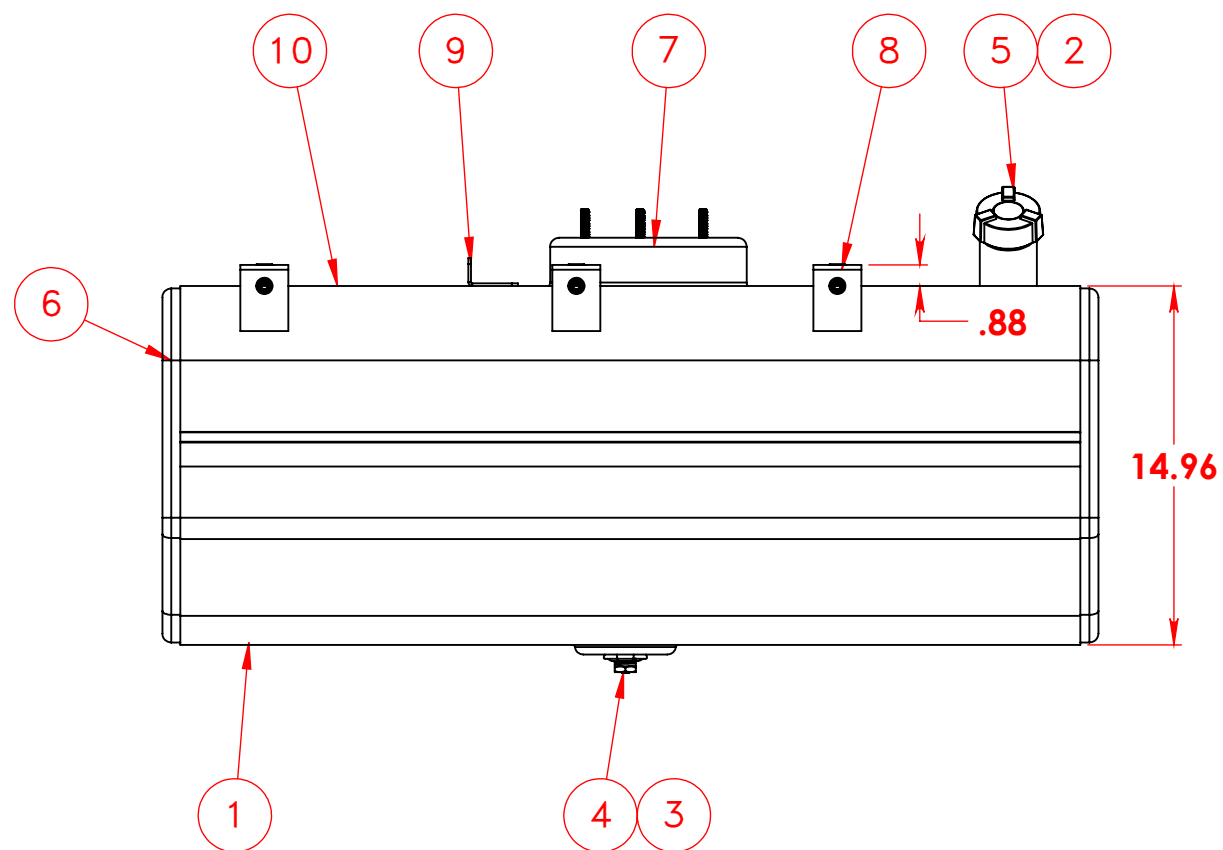




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	116-0218	1/8" Aluminum Bottom Wrap	1
2	326-0004	2" Filler Neck 5" Long	1
3	260-0005	1/2" FNPT Aluminum weld flange	1
4	458-0100	1/2" NPT Ball Check Drain Plug	1
5	452-0998	2" Thermal Relief Fuel Cap	1
6	160-0086	GM 15X24 Aluminum Head	2
7	265-0004	Aluminum 6 Hole GM Float Dome Riser	1
8	266-0076	GM Top Step Bracket	3
9	266-0077	Ground Tab	1
10	116-0219	1/8" Aluminum Top Wrap	1
11	275-0011	Steel 6-Hole GM Float Bolt Adapter	1
12	506-0001	Formed hex screw, M8 x 1.25 x 35	6
13	517-0001	8mm Rivet Nut	6



DETAIL A
SCALE 1 : 2



TACK WELD BOLTS TO ADAPTER PLATE
SEAL ADAPTER PLATE TO ALUMINUM RISER
WITH LOCTITE # 518 FLANGE SEALANT

DETAIL B
SCALE 1 : 4

NOTES FOR STANDARD CONSTRUCTION:
...MEETS FMCSA REQUIREMENTS.
...PRESSURE TESTED @ 5psi
...INTERIOR FREE OF FOREIGN MATTER.
...FILLER CAP & DRAIN PLUG PROVIDED.
...ALUMINUM CONSTRUCTION:
5052-H32 ALUMINUM, BRIGHT FINISH
HEADS ARE 0.100" & SHELL IS 0.125"
...ALL OPENINGS PLUGGED PRIOR TO SHIPPING

PROPRIETARY AND CONFIDENTIAL
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DRAWING IS THE SOLE PROPERTY OF
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WITHOUT THE WRITTEN PERMISSION OF
PROPOWER MFG. INC. IS PROHIBITED.

		NAME	DATE	PROPOWER MFG. INC. WINDSOR, ONTARIO, CANADA Ph: 519-737-1197 Fax: 519-737-1918 TOLL FREE 1-877-741-2365 Web: metaltanks.com	
UNLESS OTHERWISE SPECIFIED:	DRAWN	A.B	08/09/12	TITLE: GM-L15-24RFAS39 59 US GROSS GALLONS 56 USEBLE GALLONS DIESEL FUEL TANK	
DIMENSIONS ARE IN INCHES	CHECKED				
TOLERANCES:	ENG APPR.				
FRACTIONAL ± 1/16	MFG APPR.				
ANGULAR: MACH ± 1° BEND ± 1°				SIZE DWG. NO. C 14072	
TWO PLACE DECIMAL ± .06	Q.A.				
THREE PLACE DECIMAL ± .031	COMMENTS:			REV	
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL	ALUMINUM			SCALE: 1:8 WEIGHT: 39 lbs SHEET 1 OF 2	
FINISH					
DO NOT SCALE DRAWING		