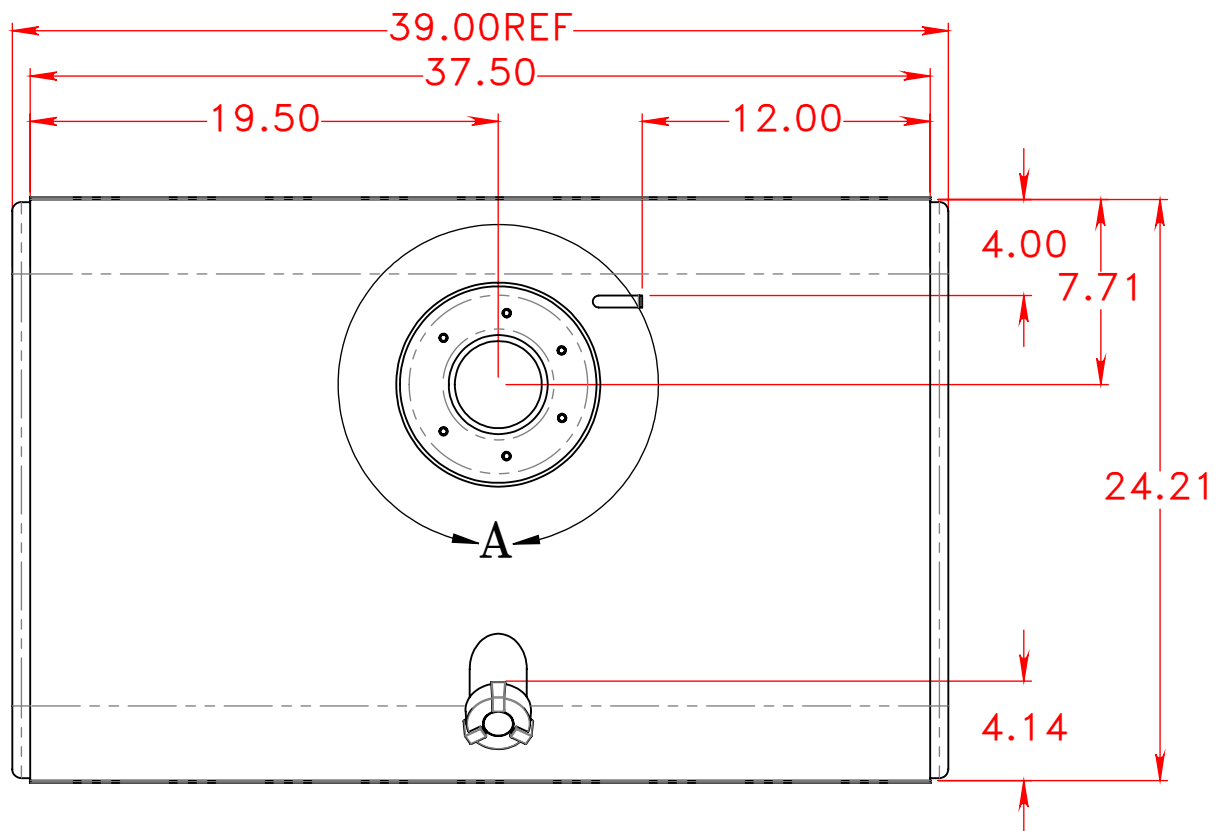
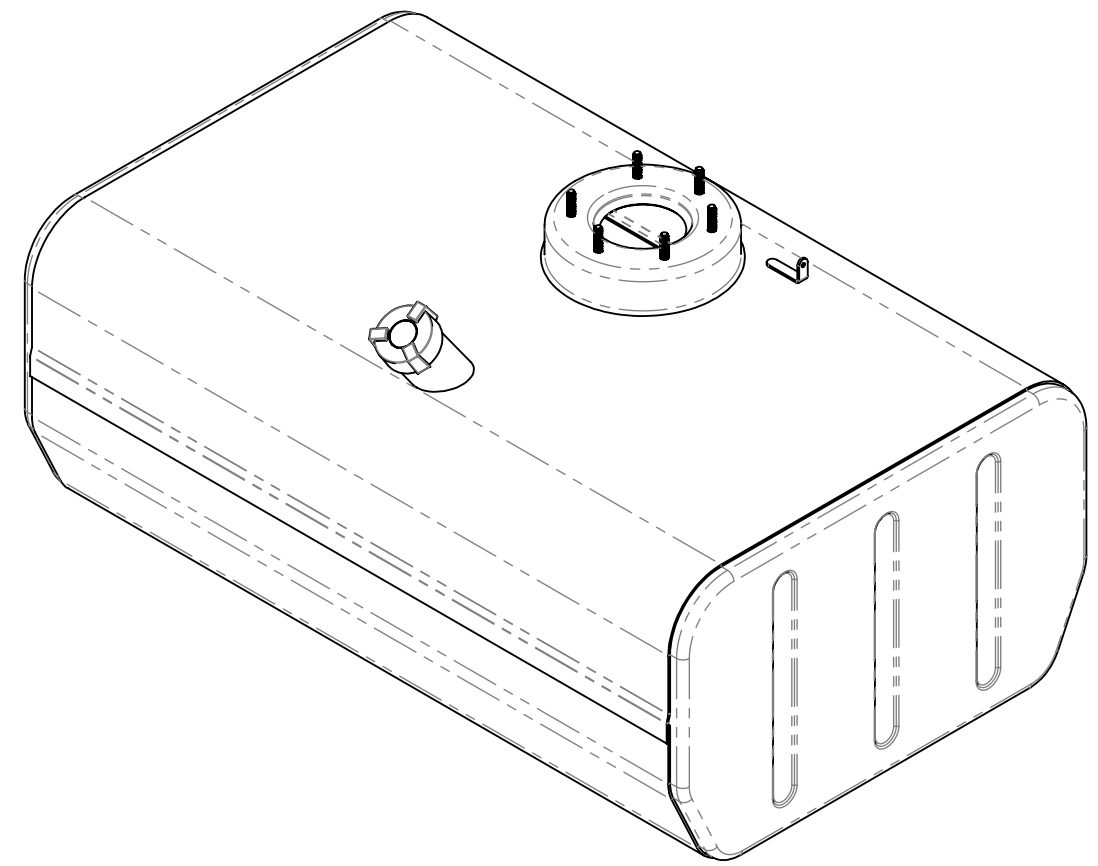
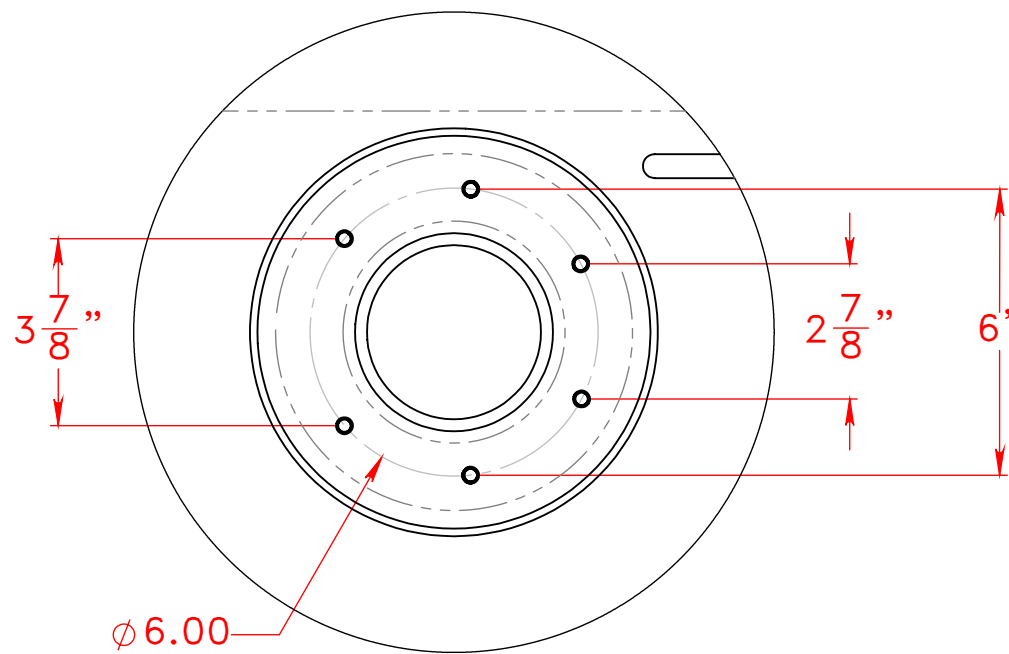


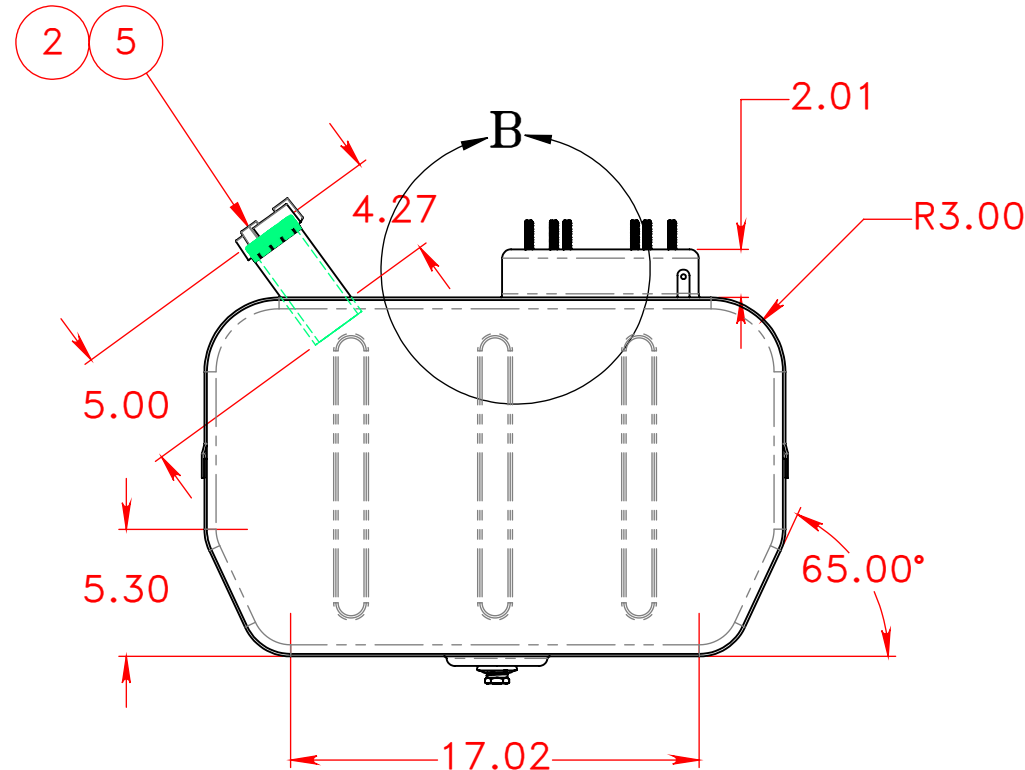
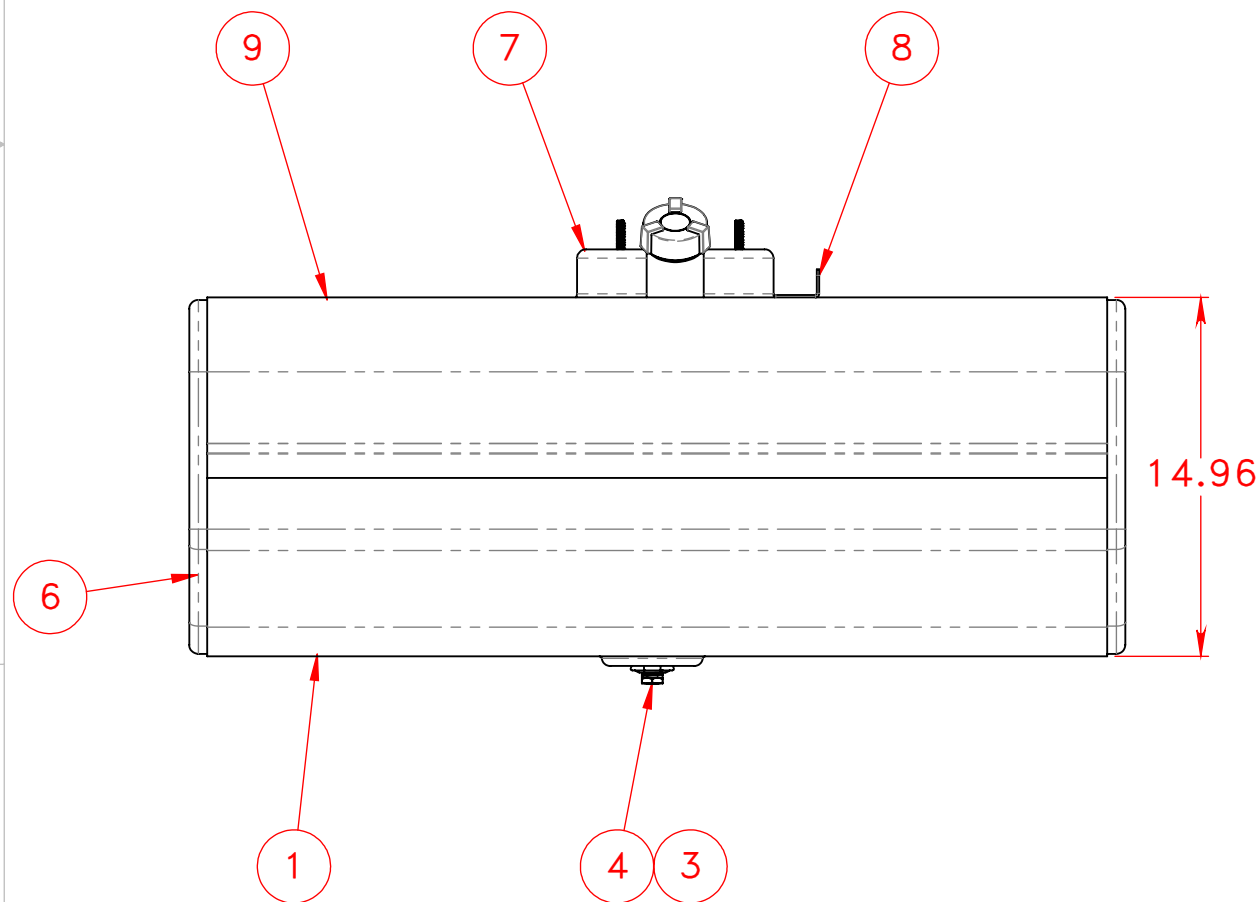


**FLOAT ORIENTATION
** CHECK CAREFULLY ****

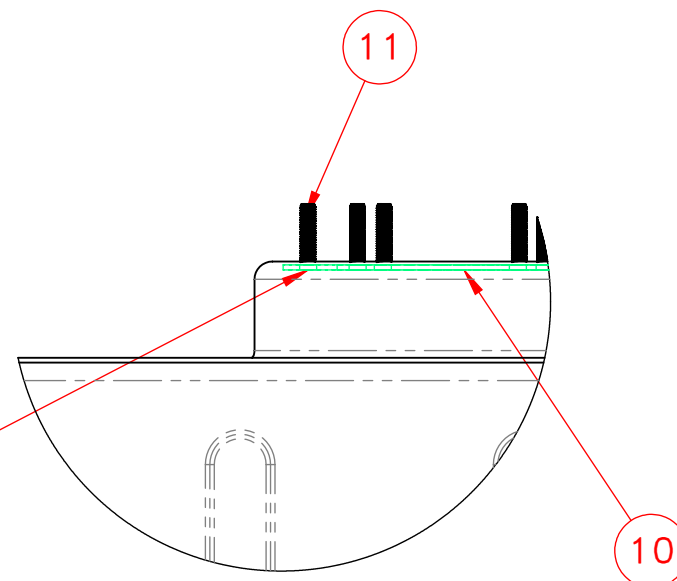


**DETAIL A
SCALE 1 : 4**

NOTES FOR STANDARD CONSTRUCTION:
...MEETS FMCSA REQUIREMENTS.
...PRESSURE TESTED @ 5psi
...INTERIOR FREE OF FOREIGN MATTER.
...FILLER CAP, DRAIN PLUG & VENT PROVIDED.
...ALUMINUM CONSTRUCTION:
5052-H32 ALUMINUM, BRIGHT FINISH
HEADS ARE 0.100" & SHELL IS 0.125"
...ALL OPENINGS PLUGGED PRIOR TO SHIPPING



TACK WELD BOLTS TO ADAPTER PLATE
SEAL ADAPTER PLATE TO ALUMINUM RISER
WITH LOCTITE # 518 FLANGE SEALANT



**DETAIL B
SCALE 1 : 4**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	116-0218	1/8" Aluminum Bottom Wrap	1
2	326-0004	2" Filler Neck 5" Long	1
3	260-0005	1/2" FNPT Aluminum weld flange	1
4	458-0100	1/2" NPT Ball Check Drain Plug	1
5	452-0998	2" Thermal Relief Fuel Cap	1
6	160-0086	GM 15X24 Aluminum Head	2
7	265-0004	Aluminum 6 Hole GM Float Dome Riser	1
8	266-0077	Ground Tab	1
9	116-0231	1/8" Aluminum Top Wrap	1
10	275-0011	Steel 6-Hole GM Float Bolt Adapter	1
11	506-0001	Formed hex screw, M8 x 1.25 x 35	6

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ± 1/16 ANGULAR: MACH: ± 1° BEND: ± 1° TWO PLACE DECIMAL ± .06 THREE PLACE DECIMAL ± .031	CHECKED						
		ENG APPR.						
		MFG APPR.						
		Q.A.						
INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL ALUMINUM	COMMENTS:							
FINISH	THIRD ANGLE PROJECTION							
DO NOT SCALE DRAWING								