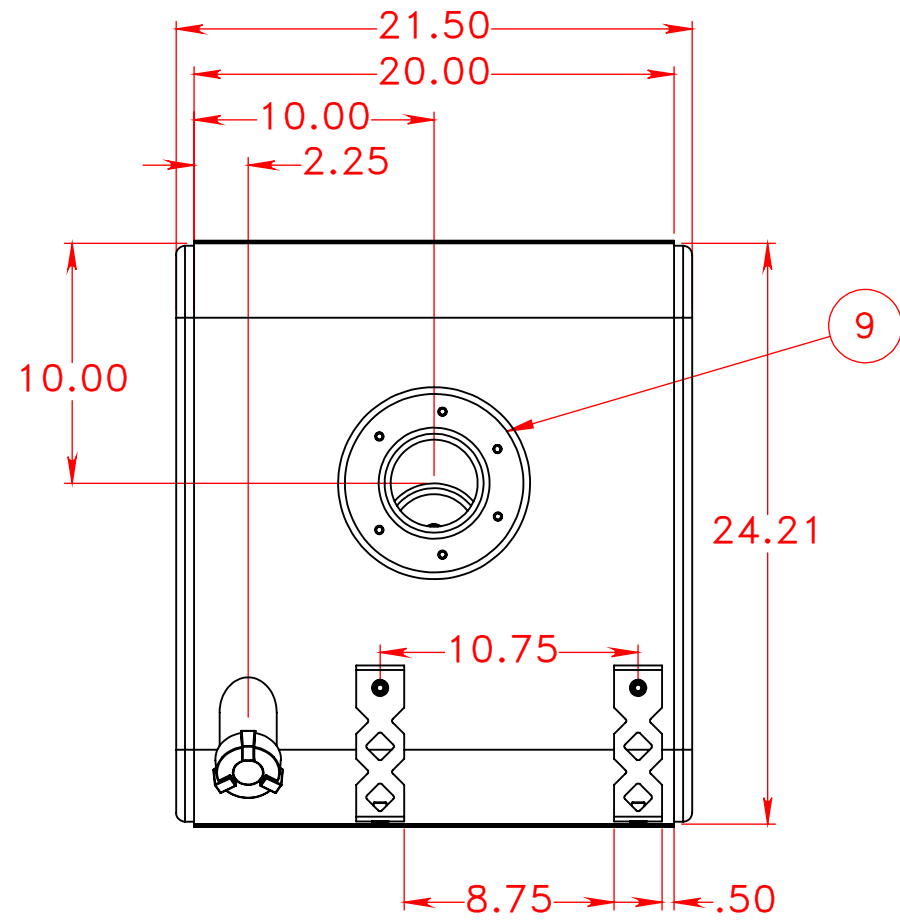
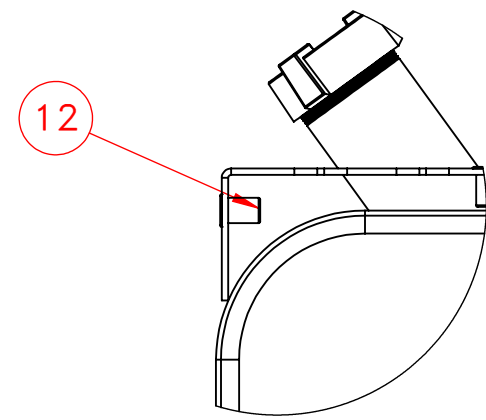
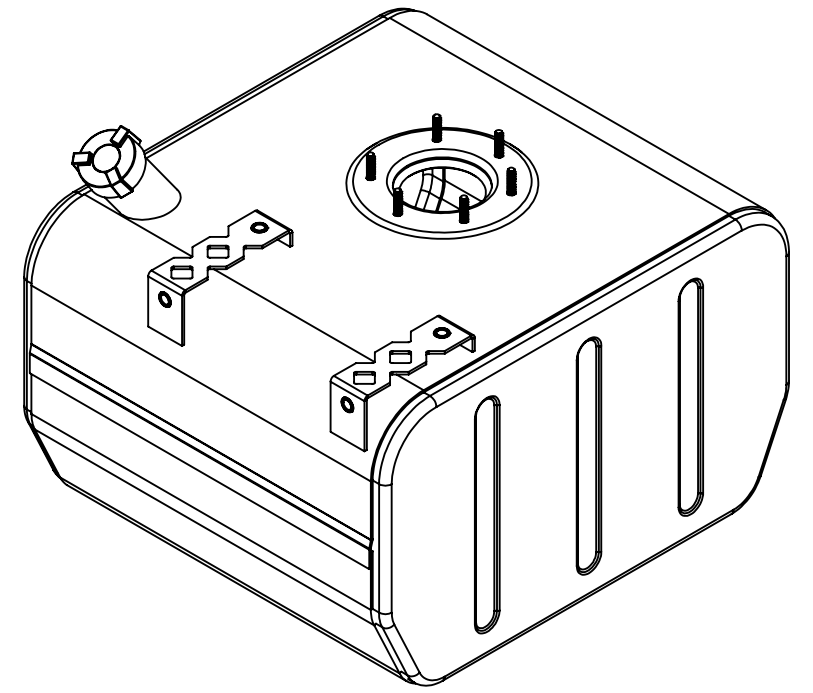
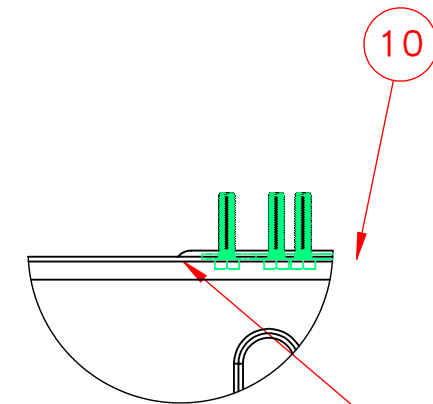
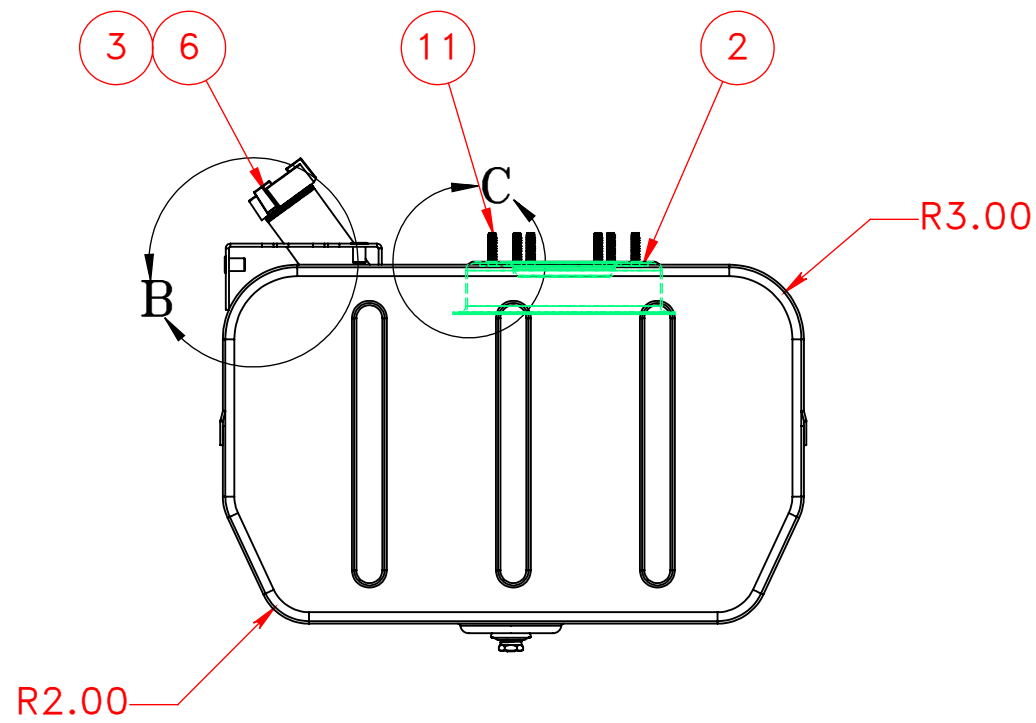
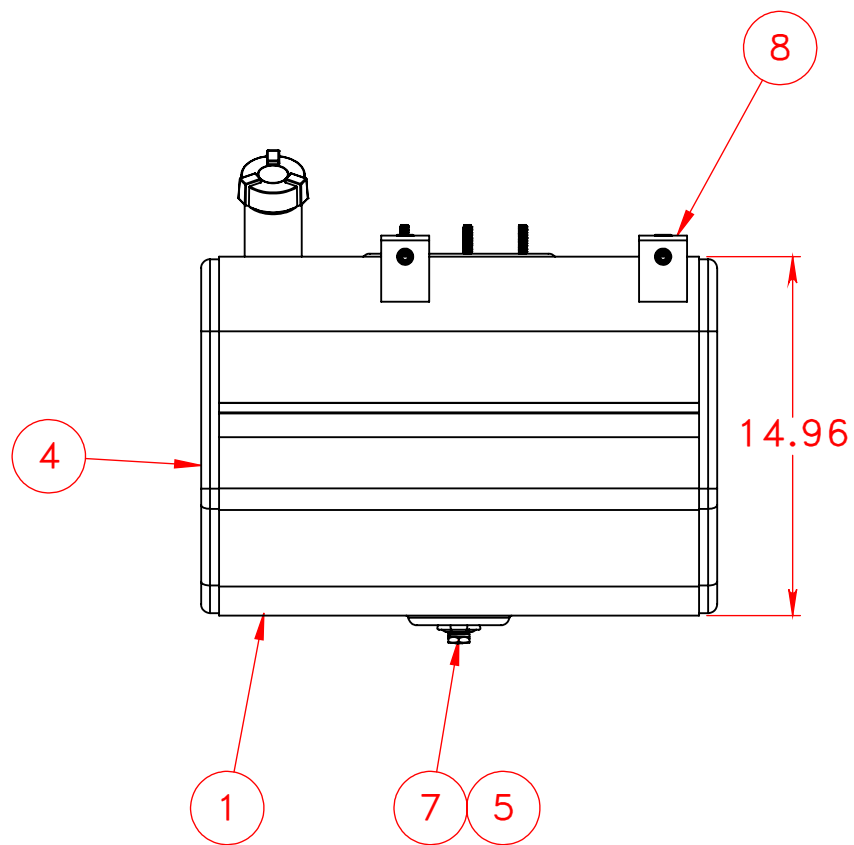




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	116-0248	1/8" Aluminum Bottom Wrap	1
2	116-0247	1/8" Aluminum Top Wrap	1
3	326-0004	2" Filler Neck 5" Long	1
4	160-0086	GM 15X24 Aluminum Head	2
5	270-0007	1/2" FNPT Steel weld flange	1
6	452-0998	2" Thermal Relief Fuel Cap	1
7	458-0100	1/2" NPT Ball Check Drain Plug	1
8	266-0076	GM Top Step Bracket	2
9	265-0004	Aluminum 6 Hole GM Float Dome Riser	1
10	275-0011	Steel 6-Hole GM Float Bolt Adapter	1
11	506-0001	Formed hex screw, M8 x 1.25 x 35	6
12	517-0001	8mm Rivet Nut	4



DETAIL B
SCALE 1 : 4



DETAIL C
SCALE 1 : 4

TACK WELD BOLTS TO ADAPTER PLATE
SEAL ADAPTER PLATE TO ALUMINUM RISER
WITH LOCTITE # 518 FLANGE SEALANT

NOTES FOR STANDARD CONSTRUCTION:
...MEETS FMCSA REQUIREMENTS.
...PRESSURE TESTED @ 5psi
...INTERIOR FREE OF FOREIGN MATTER.
...FILLER CAP & DRAIN PLUG PROVIDED.
...ALUMINUM CONSTRUCTION:
5052-H32 ALUMINUM, BRIGHT FINISH
HEADS ARE 0.100" & SHELL IS 0.125"
...ALL OPENINGS PLUGGED PRIOR TO SHIPPING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
PROPOWER MFG. INC. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
PROPOWER MFG. INC. IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	DRAWN	NAME	DATE
DIMENSIONS ARE IN INCHES	CHECKED	A.B	10/24/12
TOLERANCES:	ENG APPR.		
FRACTIONAL: $\pm 1/16$	MFG APPR.		
ANGULAR: MACH: $\pm 1^\circ$	Q.A.		
TWO PLACE DECIMAL $\pm .06$	COMMENTS:		
THREE PLACE DECIMAL $\pm .031$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

PROPOWER MFG. INC. WINDSOR, ONTARIO, CANADA Ph: 519-737-1197 Fax: 519-737-1918 TOLL FREE 1-877-741-2365 Web: metaltanks.com			
TITLE: GM-R15-24RFA21.5 31 US GROSS GALLONS 29 USEBLE GALLONS DIESEL FUEL TANK			
SIZE	DWG. NO.	REV	
C	14422		
SCALE: 1:8	WEIGHT: 26 LBS	SHEET 1 OF 2	